

# SFPO and ESOP recommendations for the practical stability of anticancer drugs: second update

**Abstract** A second update of the recommendations for the practical stability of anticancer drugs published in 2013 has been realized by the French Society of Hospital Pharmacists (SFPO); European Society of Oncology Pharmacists (ESOP); and members of the Stabilis<sup>®</sup> database (www.stabilis.org), a stability and compatibility database of drugs. Forty-six new molecules have been included. These new data make it possible to optimize anticancer drug preparations and achieve product savings. These new recommendations have to be taken into consideration only if the preparation is made according to the Good Manufacturing Practices in classified rooms.

Keywords: stability, anticancer drugs, monoclonal antibodies, Stabilis

## 1. Introduction

These recommendations for storage conditions of anticancer drugs are the result of the deliberations of the SFPO (French Society for Oncology Pharmacy) stability group. The first edition of the data was published in 2008 by the *Centre National Hospitalier d'Information sur le Médicament*, CNHIM–National Information Centre on Hospital Drugs. The stability group comprised Arnaud P, Astier A, Bellanger A, Bonan B, Breilh D, Burnel S, Daouphars M, Ferrio AL, Havard L, Helvig A, Husson MC, Pinguet F, Poisson N, Sarrut B, and Vigneron J. These recommendations were adopted as the European standard by ESOP in 2010 and published in the European Journal of Oncology Pharmacy. <sup>1</sup>

A new group with members of SFPO and European hospital pharmacists updated this work in 2012. This new group comprised Alain Astier, Mikaël Daouphars, Frédéric Pinguet, Bertrand Pourroy, and Jean Vigneron for SFPO and Jean Daniel Hecq from Belgium, Iben Larsson from Denmark, and Rainer Trittler from Germany. This updated article was published in 2013.<sup>2</sup>

Many molecules having been marketed since 2013; the objective of this work was to update these recommendations for the daily practice of centralized anticancer drug preparation units (optimization of preparation conditions, preparation in advance of standardized doses, savings of medicine).

#### 2. Material and Methods

This third updated article was performed by members of the Stabilis team (www.stabilis.org) and of the SFPO stability group.

The Stabilis<sup>®</sup> database conducts a monthly search for articles concerning the stability and compatibilities of injectable or noninjectable medications. This research includes anticancer drugs. The articles are selected from mainly pharmaceutical journals publishing stability studies and using PubMed<sup>®</sup> with the keyword "stability."

The scientific relevance of the articles is assessed by analyzing the methods used to study stability: physical methods (visual assessment: looking for a change in color, a precipitate—subvisual assessment [turbidimetry, particle counting, microscopic examination]) and chemical method (validated separative method—linearity, precision, stability indicating capacity, pH measurement).

For monoclonal antibodies, a set of complementary analytical methods is sought, evaluating the different levels of protein structure and the search for aggregates.

The conclusions of the articles are compared with the recommendations of the drug manufacturers. If the conclusions of the publications do not provide additional information in relation to the SmPC, the indication "Follow SmPC" (Summary of Product Characteristics) is indicated in the results. For drugs for which no sufficiently relevant publication has been found, the indication "Follow SmPC" is also retained.

## 3. Results and Discussion

## 3.1. New drugs

Forty-six new drugs have been included and presented in Table 1 (aflibercept, aldesleukin, amsacrine, arsenic trioxide, atezolizumab, avelumab, belinostat, blinatumomab, brentuximab

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# Table 1

# SFPO and ESOP recommendations for the practical stability of anticancer drugs.

Product	Container	Vehicle	Concentration	Recommendation for Storage Conditions	References
Aflibercept	Polyolefin (PO) infusion bags	NaCl 0.9%	0.6 and 4 mg/mL	14 days at 2–8°C, protected from light	3
Aldesleukin				Follow SPC	
Alemtuzumab				Follow SPC	
Amsacrine				Follow SPC	
Arsenic trioxyde				Follow SPC	
Asparaginase				Follow SPC	
Atezolizumab	PVC, PO infusion bags	NaCl 0.9%	2.4 >> 16.8 mg/mL	90 days at 2-8°C, protected from light	5
	,		· ·	24 hours at 30°C, not protected from light	
Avelumab				Follow SPC	
A 0.22-μm in-line filter has to be used					
Azacitidine	Polypropylene (PP) syringes	Water for injection	25 mg/mL	30 days at −20°C	5–8
· <del></del>		(WFI) at 4°C	g	2–5 days at 2–8°C depending on the publication	
Belinostat		(1111) at 1 0		Follow SPC	
A 0.22-µm in-line filter has to be used				TOHOW OF O	
Bendamustine				Follow SPC	
Bevacizumab	PO infusion bags	NaCl 0.9%	1.4–16.5 mg/mL	90 days at 4 or 25 °C	9–15
Devacizarias	PP syringes	NaOI 0.570	25 mg/mL	6 months at 2–8°C	
	Vials with a Spike device		25 mg/mL	60 days at 2–8°C, protected from light	
Bleomycin	PP infusion bags	NaCl 0.9%	0.75 mg/mL	7 days protected from light, at 22°C or 4°C	16
Blinatumomab	FF Illiusion bags	Naoi 0.970	0.75 Hg/IIIL	Follow SPC	
				rullow SPG	
A 0.22-µm in-line filter has to be used	Class viola DD suringes	NaCl 0 00/	Decemblity to du 1 mg/ml	OF days at 0, 000 and 0F days at 0F00	17–19
Bortezomib	Glass vials—PP syringes	NaCl 0.9%	Reconstituted: 1 mg/mL	35 days at 2–8°C and 25 days at 25°C	
Desert winsels and datin	Glass vials—PP syringes	NaCl 0.9%	Reconstituted: 2.5 mg/mL	30 days at 2–8°C or 25°C	
Brentuximab vedotin	0 -1		Negatilitad salation Consulat	Follow SPC	20
Busulfan	2-piece syringes	N 0 0 00/ D	Nondiluted solution: 6 mg/mL	28 days at 2–8°C or at room temperature	21
Never freeze busulfan	PVC or PO infusion bags	NaCl 0.9% or Dextrose	•	4 hours at 23°C	
Incompatible with polycarbonate (Dimethylacetamide)		5%	0.5 mg/mL	8 hours at 23°C	22-24
	PP syringes	NaCl 0.9%	0.54 mg/mL	30 hours at 2–8°C, protected from light	22 24
	PP infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.5 mg/mL	19 hours at 2–8°C, protected from light	
	Glass vials	NaCl 0.9%	Diluted in administration vehicle: 0.5 mg/mL	48 hours at 2–8°C, protected from light	
	PP infusion bags or glass vials	NaCl 0.9%	Diluted in administration vehicle: 0.5 mg/mL	36 hours at 13–15°C, protected from light	25,26
Cabazitaxel	Vials with a Spike device		20 mg/mL	28 days at 25°C	23,20
A 0.22-μm in-line filter is recommended	PP	NaCl 0.9% or Dextrose	0.1 >> 0.26 mg/mL	28 days at 2-8°C (PP infusion bags) or 25°C (PE, PO	
	Polyethylene (PE), PO infusion bags	5%		infusion bags), protected from light	07.00
Carboplatin	PO, PE infusion bags	Dextrose 5%	Diluted in administration vehicle: 0.70–2.15 mg/mL	83 days at 4°C and 1 day at room temperature, protected	27–30
				from light	
	PP infusion bags	Dextrose 5%	Diluted in administration vehicle: 3.2 mg/mL	30 days at 25°C, protected from light	
	PVC infusion bags	Dextrose 5%	Diluted in administration vehicle: 0.5 and 4 mg/mL	21 days at 25°C, protected from light	0.4
Carfilzomib	Glass vials	WFI	2 mg/mL	28 days at 2–8°C	31
	PO, PP infusion bags	Dextrose 5%	0.6 >> 0.8  mg/mL	10 days at 25°C and 28 days at 2–8°C	
Carmustine with propylene glycol				Follow SPC	
Carmustine with ethanol	Glass vials	Ethanol	3.3 mg/mL	24 hours at 2-8°C, protected from light	32–34
Never use PVC (adsorption)	PO, PE infusion bags, glass vials	Dextrose 5%	0.2  mg/mL >> 1  mg/mL	48 hours at 2-8°C, protected from light	
Should be protected from light	PO infusion bags	Dextrose 5%	1 mg/mL	8.5 hours at 22°C, protected from light	
-	PO infusion bags	Dextrose 5%	0.2 mg/mL	6 hours at 22°C, protected from light	
	PE infusion bags	Dextrose 5%	Diluted in administration vehicle: 0.1 mg/mL	2 hours at 25°C, protected from light and 48 hours at 4°C	
Cetuximab	Vials with a Spike device		5 mg/mL	3 days at 25°C	35

Table 1 (continued)

Table 1 (continued)					
Product	Container	Vehicle	Concentration	Recommendation for Storage Conditions	References
	PP infusion bags		5 mg/mL	90 days at 4°C and 3 days at 25°C	
	PO infusion bags	NaCl 0.9%	1 mg/mL	90 days at 4°C and 3 days at 25°C	
Cisplatin	Ethyl vinyl acetate (EVA)— PE—PVC—PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.5–0.9 mg/mL; 0.1–0.4 mg/mL (PVC)	28 days at room temperature, protected from light	29,36–39
Cladribine	PVC, PE infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.016 mg/mL	30 days at 4°C and at 18°C	40
Clofarabine A 0.22-µm in-line filter has to be used	PO infusion bags	Dextrose 5% or NaCl 0.9%	0.2–0.6 mg/mL	28 days at room temperature, without protection from light or at 2–8°C, protected from light	41
Crisantaspase				Follow SPC	
Cyclophosphamide	Glass vials	NaCIO.9%	0.4 mg/mL	14 days at 2–8°C protected from light and 6 days at 21–25°C	42,43
	PVC infusion bags	Dextrose 5% or NaCl 0.9%	Diluted in administration vehicle: 1 mg/mL	7 days at 4°C and 7 days at room temperature in NaCl 0.9% and 2 days in Dextrose 5%, protected from light	
Cytarabine	PP syringes	NaCl 0.9%	Diluted in administration vehicle: 1 >> 10 mg/mL	28 days 2–8°C, protected from light	44
-, -a			Diluted administration: 1 mg/mL	14 days at 25°C, protected from light	
			Diluted administration: 5 mg/mL	8 days at 25°C, protected from light	
			Diluted administration: 10 mg/mL	5 days at 25°C, protected from light	
	EVA infusion bags	Dextrose 5% or NaCl 0.9%	Diluted in administration vehicle: 1.25 and 25 mg/mL		45
Dacarbazine Toxic products may form if the solution is not protected	Amber glass vials	WFI	Reconstituted: 11 mg/mL	7 days at 4°C and 4 days at room temperature, protected from light	46
from light  Must be administered protected from light (bag +	PVC infusion bags	Dextrose 5%	Diluted in administration vehicle: 1.4 mg/mL	7 days at 4°C and 3 days at room temperature, protected from light	
tubing)	PVC—PE infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.640 mg/mL	2 days at room temperature or at 4°C, protected from light	34
Dactinomycin	PVC infusion bags or glass vials	Dextrose 5%	Diluted in administration vehicle: 0.01 mg/mL	24 hours, in the light and at room temperature	47
Daratumumab	PP syringes Infusion bags	— NaCl 0.9%	120 mg/mL Diluted in administration vehicle	28 days at 2–8°C or 20–24°C, protected from light Follow SPC	48
Daunorubicin At concentrations >0.5 mg/mL daunorubicin is not	PVC infusion bags	Dextrose 5% or NaCl 0.9%	Diluted in administration vehicle: 0.1 mg/mL	43 days at -20°C, 4°C and 25°C	49–51
photosensitive for at least 7 days	PP infusion bags	WFI	Diluted in administration vehicle: 2 mg/mL	43 days at 4°C	
photocontain of at loads i augo	PO infusion bags	Dextrose 5% or NaCl 0.9%	Diluted in administration vehicle: 0.4 >> 3 mg/mL	14 days at 4°C or 22°C, protected from light	
Daunorubicin/cytarabine lip		0.070		Follow SPC	
Dexrazoxane	Glass Vials	WFI	10 mg/mL	8 hours at 25°C, in the light	52,53
Donazonano	PVC infusion bags	Ringer Lactate	Diluted in administration vehicle: 3, 4 and 8 mg/mL	8 hours at 25°C, in the light	
	i vo ilitasion bags	Tilligor Lactato	Diluted in administration vehicle: 1 mg/mL	24 hours at 25°C, in the light	
	PE infusion bags	Ringer Lactate	Diluted in administration vehicle: 8 mg/mL	8 hours at 25°C, in the light	
	PVC infusion bags	Dextrose 5% or NaCl 0.9%	Diluted in administration vehicle: 1 mg/mL	24 hours at 25°C, in the light	
			Diluted in administration vehicle: 3 mg/mL	8 hours at 25°C, in the light	
	PE infusion bags	Ringer lactate	Diluted in administration vehicle: 4 mg/mL	4 hours at 25°C, in the light	
Docetaxel (two vials) (after reconstitution: 10 mg/mL)	Glass vials	Special solvent	Reconstituted: 10 mg/mL	28 days at 2–8°C and at 25°C	54,55
(, (	PP, PE, PO infusion bags	NaCl 0.9% or Dextrose 5%	· ·	28 days at 25°C, protected from light 56 days at 25°C, 2–8°C, protected from light	
Docetaxel (one vial) (Solution at 20 mg/mL) Avoid PVC containers	PO infusion bags		Diluted in administration vehicle: 0.24–1 mg/mL	28 days at 20°C, 5°C, protected from light	56
Doxorubicin	PP syringes	NaCl 0.9%	Diluted in administration vehicle: 1-2 mg/mL	124 days at 4°C, protected from light and 23°C	57
At concentrations >0.5 mg/mL: doxorubicin is not	PP syringes	=	2 mg/mL	84 days at 4°C, protected from light	29
photosensitive for at least 7 days	PVC infusion bags		Diluted in administration vehicle: 0.1 mg/mL	24 days at 25°C and 43 days at 4°C or -20°C	49,50

Table 1 (continued)

Product	Container	Vehicle	Concentration	Recommendation for Storage Conditions	References
		Dextrose 5% or NaCl			
		0.9%			
Doxorubicin liposome PEG				Follow SPC	
Durvalumab			Diluted in administration vehicle	Follow SPC	
A 0.22-µm in-line filter has to be used	Vials with a Spike device		50 mg/mL	28 days at room temperature or 2-8°C, protected from	58
				light	
Epirubicin	PP syringes	NaCl 0.9%	Diluted in administration vehicle: 1-2 mg/mL	150 days at 23°C and at 4°C, protected from light	59
At concentrations >0.5 mg/mL, epirubicin is not	PP syringes	-	2 mg/mL	84 days at 4°C	29
photosensitive for at least 7 days	PVC infusion bags	Dextrose 5% or NaCl 0.9%	Diluted in administration vehicle: 0.1 mg/mL	20 days at 25°C and 43 days at 4°C or -20°C	49,50
	PP syringes	NaCl 0.9%	Diluted in administration vehicle: 8.33 mg/mL	72 hours at 4°C, protected from light	60
Eribulin mesylate	PP syringes	None	440 μg/mL	14 days at 4°C or 20°C, with or without protection from light	61,62
		NaCl 0.9%	205 μg/mL	28 days at 2-8°C or 25°C, protected from light	
	PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 15.4 and 43.3 $\mu g/$	14 days at 4°C or 20°C with or without protection from	
			mL	light	
			Diluted in administration vehicle: 20 µg/mL	28 days at 2-8°C or 25°C, protected from light	
Etoposide	PO infusion bags	NaCl 0.9%	Diluted in administration: 0.4 >> 0.6 mg/mL	21 days at 23–27°C	63
Risk of precipitation with a storage at 4°C	PO infusion bags	Dextrose 5%	Diluted in administration vehicle: 0.38 >> 1.26 mg/ mL	61 days at 25°C	64
			Diluted in administration: 1.75 mg/mL	28 days at 25°C	
Etoposide phosphate	PVC infusion bags	NaCl 0.9% or dextrose 5%	0.1–10 mg/mL	31 days at 23°C and at 4°C	65
Fludarabine	PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.04-1 mg/mL	21 days at 25°C or at 8°C	66
Fluorouracil	Glass or PVC infusion bags	NaCl 0.9% or dextrose 5%	Diluted in administration vehicle: 1.5 mg/mL	8 weeks at room temperature in the light	67
	PO infusion bags	NaCl 0.9%	7 mg/mL	17 days at 21–25°C	68
	ŭ		8 mg/mL	24 days at 21–25°C	
	Silicone elastomeric diffuser	None	50 mg/mL	21 days at 25°C and 31°C	69
		NaCl 0.9% or dextrose 5%	25 mg/mL	21 days at 25°C and 31°C	
		NaCl 0.9%	35-44 mg/mL	3 days at 30°C and 28 days at 21-25°C	70
Folinate calcium	Glass vials	WFI	Reconstituted: 20 mg/mL	4 days at 4°C or 25°C, protected from light	71
	Glass vials or PVC infusion bags	NaCl 0.9% or Dextrose 5%	Diluted in administration vehicle: 1–1.5 mg/mL	4 days at 4°C or 25°C, protected from light	
Folinate sodium	PE infusion bags	Dextrose 5%	Diluted in administration vehicle: 3.2 mg/mL	90 days at $-20^{\circ}$ C or 30 days at $4^{\circ}$ C, protected from light	72
Fotemustine Administer protected from light	PVC infusion bags	Dextrose 5%	Diluted in administration vehicle: 0.8–2 mg/mL	2 days at 4°C and 8 hours at room temperature, protected from light	73
Gemcitabine	PP syringes or glass vials	NaCl 0.9%	Reconstituted: 38 mg/mL	35 days at room temperature	74
	PVC infusion bags	NaCl 0.9% or Dextrose 5%	Diluted in administration vehicle: 0.1–10 mg/mL	35 days at 4°C and 23°C	
	PVC infusion bags	NaCl 0.9% or Dextrose 5%	Diluted in administration vehicle: 0.1–10–38 mg/mL	7 days at 32°C, protected from light	
Gemtuzumab ozogamycin A 0.22 $\mu$ m in-line filter has to be used				Follow SPC	
Glofitamab				Follow SPC	75
Idarubicin	PP infusion bags	NaCl 0.9% or Dextrose 5%	Diluted in administration vehicle: 0.1 mg/mL	28 days at 25°C, protected from light	
	PP syringes	WFI	4 mg/mL	7 days at 2-8°C, protected from light	76

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Table 1 (continued)

Product	Container	Vehicle	Concentration	Recommendation for Storage Conditions	References
Ifosfamide	PVC infusion bags	NaCl 0.9% or Dextrose 5%	Diluted in administration vehicle: 30 mg/mL	30 days at 4°C, protected from light	77
lasturumah aragamisin	PVC infusion bags	NaCl 0.9%	10 mg/mL	8 days at 25°C or 4°C, protected from light Follow SPC	78
Inotuzumab ozogamicin	D10 1 ( 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	N 0 0 00/ - D 1	District the state of the state		79
Irinotecan	PVC infusion bags	Naci 0.9% or Dextrose 5%	Diluted in administration vehicle: 0.4–2.8 mg/mL	28 days at room temperature or 2–8°C, protected from light	
	PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 1 mg/mL	84 days at 4°C, protected from light	29
Ipilimumab	Vials with a Spike device	-	5 mg/mL	28 days, protected from light, at 4°C or 25°C	80,81
A 0.22-μm in-line filter has to be used Isatuximab	PO infusion bags	NaCl 0.9%	2 mg/mL	30 days, protected from light at 22°C or 4°C Follow SPC	
A 0.22 µm in-line filter has to be used					
Levofolinate calcium	PE infusion bags	Dextrose 5%	Diluted in administration vehicle: 1.6 mg/mL	95 days at -20°C and 30 days at 2-8°C	82
	PO infusion bags	NaCl 0.9% or Dextrose 5%	Diluted in administration vehicle: 1.7 mg/mL	14 days at 4°C, protected from light	83
	PP syringes	WFI	10 mg/mL	14 days at 4°C, protected from light	
Lurbinectedin	Glass vials	WFI	Reconstituted: 500 µg/mL	14 days at 4°C, protected from light	84
	Glass vials	NaCl 0.9% or Dextrose 5%		14 days at 4°C, protected from light	
	PO infusion bags		Diluted in administration: 30 $\mu\text{g/mL}$	14 days at 4°C, protected from light	
Melphalan  Dextrose 5% must not be used	PVC infusion bags	NaCl 3%	Diluted in administration vehicle: 0.2 mg/mL	48 hours at 4°C, protected from light and 3 hours at 26°C, in the light	85
The degradation of melphalan increases with the temperature	PVC, PE infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.06 mg/mL	24 hours at 4°C and 1 hour at room temperature, protected from light	34
temperature	PP infusion bags	NaCl 0.9% at 4°C	Diluted in administration vehicle: 2 mg/mL	4 hours at 4°C, followed by 90 min at room temperature	86
Methotrexate	PP syringes	NaCl 0.9%	Diluted in administration vehicle: 2.5 mg/mL	7 days at room temperature and at 4°C, protected from light	87
	PO infusion bags	NaCl 0.9% or dextrose 5%	Diluted administration vehicle: 20 mg/mL	28 days at 23–27°C, protected from light	88
	PO infusion bags	NaCl 0.9%	Diluted administration vehicle: 0.2 mg/mL	28 days at 23-27°C, protected from light	
	PVC infusion bags	NaCl 0.9% or dextrose 5%	Diluted in administration vehicle: 0.225-24 mg/mL	30 days at 4°C, protected from light	89
Mitomycin	PP syringes	NaCl 0.9%	Diluted in administration: 1-2 mg/mL	5 hours at 37°C	90
		WFI	1 mg/mL	8 hours at 25°C, protected from light	91,92
		WFI	2 mg/mL	8 hours at 25°C or 2–8°C, protected from light	
		NaCl 0.9%	0.4 mg/mL	6 hours at 25°C, protected from light	
			3	2 days at 2-8°C, protected from light	
		NaCl 0.9%	0.2 mg/mL	10 hours at 25°C, protected from light	
		14001 0.070	o.z mg/mz	5 days at 2–8°C, protected from light	
Mitoxantrone	Glass vials	Ready-to-use solution	2 mg/mL	42 days at 4°C and at 23°C	93
WILLOW ALL OF TO	PVC infusion bags		Diluted in administration vehicle: 0.04–0.4 mg/mL	7 days at 4°C and at 23°C, protected from light	94
Nelarabine	EVA infusion bags	None	5 mg/mL	28 days at 2–8°C, protected from light or at 25°C in	95
Nivolumab			Dilution in administration vehicle	presence of light Follow SPC	
	Viale with a Chile device				96
A 0.22-µm in-line filter has to be used	Vials with a Spike device		10 mg/mL	28 days at 2–8°C	
Obinutuzumab	Glass vials	NaCl 0.9%	3.5 mg/mL	Follow SPC 14 days at 2–8°C and 24 hours at 25°C, not protected	97

Table 1 (continued)

Product	Container	Vehicle	Concentration	Recommendation for Storage Conditions	References
	Polycarbonate syringes	NaCl 0.9%	3.5 mg/mL	14 days at 2–8°C	
Oxaliplatin	PO infusion bags	Dextrose 5%	Diluted in administration vehicle: 0.25 mg/mL	90 days at 4°C, protected from light or at room temperature with or without protection from light	98
	PO infusion bags	Dextrose 5%	Diluted in administration vehicle: 0.2-1 mg/mL	28 days at 22°C or 2–8°C, protected from light	99
	PO infusion bags	Dextrose 5%	Diluted in administration vehicle: 0.7 mg/mL	30 days at room temperature or 3–7°C, protected from light	100
Paclitaxel Exclude PVC containing DEHP Paclitaxel is less stable at increasing concentration or temperature due to increased risk of precipitation A 0.22-µm in-line filter has to be used				Follow SPC	
Paclitaxel albumin	Glass vials	NaCl 0.9%	5 mg/mL	7 days at 2–8°C	101
	EVA infusion bags	NaCl 0.9%	5 mg/mL	7 days at 2–8°C and 4 days at 25°C	
Panitumumab	Ü		· ·	Follow SPC	
A $0.22$ - $\mu m$ in-line filter has to be used					
Pegaspargase				Follow SPC	
Pembrolizumab	PO infusion bags	NaCl 0.9%	1 and 4 mg/mL	14 days at 4°C or 7 days at room temperature	102,103
A in-line filter has to be used					
Pemetrexed disodium	PP syringes	NaCl 0.9%	Diluted in administration vehicle: 25 mg/mL	2 days at room temperature, not protected from light and	39,104
If stored at 4°C (microparticles might form), a 0.22- $\mu$ m				31 days at 4°C, protected from light	
in-line filter has to be used	PE, PO infusion bags		Diluted in administration vehicle: 2.5–7.5–12.5 mg/	14 days at 2-8°C and 2 days at room temperature,	
		5%	mL	protected from light	
Pemetrexed disodium pentahydrate	B0 1 6 1 1	N 010 00/ D	DII. 1	Follow SPC	105
Pemetrexed diarginine	PO infusion bags		Diluted in administration vehicle: 3–12 mg/mL	7 days at 20–25°C, not protected from light	100
	Viole with a Callin daying	5%	D	28 days at 2–8°C, not protected from light	
	Vials with a Spike device	_	Reconstituted: 25 mg/mL	7 days at 2–8°C, protected from light and 4 days at 25°C,	
Pentostatin	Glass vials	NaCl 0.9%	Reconstituted: 2 mg/mL	not protected from light 3 days at 23°C	106
1 GHOStatiii	PVC infusion bags, glass vials	NaCl 0.9%	Diluted in administration vehicle: 0.002–0.02 mg/mL	· ·	
Pertuzumab	1 VO IIIIusion bags, glass viais	Naoi 0.570	bilated in administration vehicle. 0.002 0.02 mg/me	Follow SPC	
Pevonedistat	Vials with a Spike device	NaCl 0.9%	10 mg/mL	7 days at 2–8°C, protected from light	107
Totalout	Glass vials	NaCl 0.9%	50 and 200 μg/mL	14 days at 2–8°C, protected from light	
	PO infusion bags	NaCl 0.9%	100 μg/mL	14 days at 2–8°C, protected from light	
Pixantrone	Ŭ		. •	Follow SPC	
Raltitrexed				Follow SPC	
Ramucirumab				Follow SPC	
A 0.22 $\mu\text{m}$ in-line filter has to be used					
Rituximab	Vials with a Spike device		10 mg/mL	15 days at 25°C and 28 days at 2-4°C	108,109
	PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 1 mg/mL	180 days at 4°C	
	PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 1 and 4 mg/mL	28 days at 2–8°C and 15 days at room temperature	
Romidepsine				Follow SPC	
Streptozocin				Follow SPC	
Tafasitamab				Follow SPC	
Teclistamab Temperalamida				Follow SPC	
Temozolomide Temozolomide	DD infusion base	NaCLO 00/	0.1 mg/ml	Follow SPC	110
Temsirolimus	PP infusion bags	NaCl 0.9%	0.1 mg/mL	3 days at 20°C, protected from light and 4 days at 2–8°C $$	
Exposure to light can lead to a degradation of					
tempsirolimus A in-line filter has to be used					
A III-IIII IIII III III II II II II II II					

Table 1 (continued)

Product	Container	Vehicle	Concentration	Recommendation for Storage Conditions	References
Thiotepa	PO infusion bags		Diluted in administration vehicle: 1-2–3 mg/mL	14 days at 2–8°C	111
A 0.22-µm in-line filter has to be used		5%		,	
		NaCl 0.9%	Diluted in administration vehicle: 1 and 3 mg/mL	1 day at 25°C	
		Dextrose 5%	Diluted in administration vehicle: 1 mg/mL	3 days at 25°C	
		Dextrose 5%	Diluted in administration vehicle: 2 mg/mL	5 days at 25°C	
		Dextrose 5%	Diluted in administration vehicle: 3 mg/mL	7 days at 25°C	
Topotecan	PVC infusion bags	NaCl 0.9% or dextrose	Diluted in administration vehicle: 0.01 > 0.05 mg/mL	28 days at 4°C and at room temperature, protected from	112
Topotoodii	. ve mudiem sage	5%	Briation in duminion duties volume of the control o	light	
	Elastomere	NaCl 0.9% or dextrose	Diluted in administration vehicle: 0.01 and 0.05 mg/	28 days at 25°C or 2–8°C, not protected from light	
	Elacionio	5%	mL	20 days at 20 0 of 2 0 of not protocted norming.	
Trabectedin	Glass vials	WFI	Reconstituted: 0.05 mg/mL	21 days at 4°C protected from light	113
			Diluted in administration	Follow SPC	
Trastuzumab	Vials with a Spike device	WFI	Reconstituted solution: 21 mg/mL	90 days at 4°C	114–116
Tractazarrias	PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.8 >> 4 mg/mL	76 days at 4°C	
	PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.8–2.4 mg/mL	180 days at 4°C or 18–22°C	
Trastuzumab emtansine				Follow SPC	
A 0.22 µm in-line filter has to be used					
Trastuzumab deruxetan				Follow SPC	
A 0.22 µm in-line filter has to be used					
Treosulfan				Follow SPC	
Vinblastine	Glass vials	WFI	Reconstituted: 1 mg/mL	21 days at 4°C, protected from light	117,118
· · · · · · · · · · · · · · · · · · ·	PP infusion bags	NaCl 0.9% or dextrose	•	21 days at 4°C and at 25°C, protected from light	
	asion sage	5%	Briatoa III aariiiilottatori Torriotor oroz III.griiiz	21 days at 1 5 and at 25 5) protested normight	
	PVC infusion bags		Diluted in administration vehicle: 0.1 mg/mL	7 days at 4°C, protected from light	
		5%		The state of the s	
Vincristine	PP infusion bags		Diluted in administration vehicle: 0.02 mg/mL	21 days at 4°C and at 25°C, protected from light	117,119
		5%			
	PP infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.025-0.1 mg/mL	84 days at 2–8°C or at 25°C, protected from light	
	PO infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.05 mg/mL	84 days at 2–8°C, protected from light or at 25°C	
Vindesine	Glass vials	WFI	Reconstituted: 1 mg/mL	21 days at 4°C, protected from light	117
	PP infusion bags	NaCl 0.9% or dextrose	Diluted in administration vehicle: 0.02 mg/mL	21 days at 4°C and at 25°C, protected from light	
		5%		_ : : 0 and at 0, protocod off light	
Vinflunine		<del>- , -</del>		Follow SPC	
Vinorelbine	PVC, PE infusion bags	NaCl 0.9%	Diluted in administration vehicle: 0.385 mg/mL	7 days at 23°C, protected from light	34,120
	PVC infusion bags	NaCl 0.9% or dextrose	Diluted in administration vehicle: 0.5–2 mg/mL	5 days at room temperature, not protected from light	
	. To madion dage	5%	Ingril	2 22,2 21 12511 temperature, not protected from light	

vedotin, cabazitaxel, carfilzomib, cemiplimab, cetuximab, crisantaspase, daratumumab, daunorubicin/cytarabin liposomal, durvalumab, gemtuzumab ozogamycin, glofitamab, inotuzumab ozogamicin, ipilimumab, isatuximab, lurbinectedin, nivolumab, obinutuzumab, omacetaxine, paclitaxel albumin, panitumumab, pegaspargase, pembrolizumab, pemetrexed diarginine, pemetrexed disodium pentahydrate, pertuzumab, pevonedistat, pixantrone, raltitrexed, ramucirumab, romidepsine, tafasitamab, temozolomide, teclistamab, trabectedin, trastuzumab emtansine, trastuzumab deruxetan, treosulfan, vinflunine).

Among these 46 drugs, there are 15 monoclonal antibodies, 5 monoclonal antibody-drug conjugates, and 3 bispecific monoclonal antibodies showing that research at present is mainly oriented toward targeted therapies.

#### 3.2. The advice "Follow SmPC"

For 33 medicines, our advice is to "Follow the SmPC" because for most of the medicines in this category, no publication has been found or the literature data do not provide any additional information compared with laboratory recommendations (as for asparaginase or carmustine). For four drugs (daratumumab, durvalumab, nivolumab, and trabectedin), relevant stability data are available in the literature and in the SmPC. Among these 33 drugs, it is interesting to point out that certain stability data are extended beyond 24 or 48 hours, a duration widely reported in the recommendations of pharmaceutical laboratories. This development is mainly explained by the need to promote the use of the product or to fight against competition from a product used in the same therapeutic area and already having an extended period of stability. These data concern arsenic trioxide (30 days), blinatumomab (10 days), durvalumab (30 days), glofitamab (72 hours), nivolumab (30 days), and pertuzumab (30 days).

#### 3.3. Hospital or academic stability studies

For 16 drugs, publications allow greater stability than that of SmPC or show stability data in specific conditions. This highlights the interest of stability studies performed in hospital settings or universities. These data allow production in advance, reuse of nonadministered preparations, and product savings. These stabilities concern the following products: 14 days for aflibercept,<sup>3</sup> 90 days for atezolizumab,<sup>4</sup> 28 days for cabazitaxel,<sup>25,26</sup> 28 days for carfilzomib,<sup>31</sup> 90 days for cetuximab,<sup>35</sup> 28 days for daratumumab administered subcutaneously,<sup>48</sup> 28 days for a durvalumab vial with a Spike device,<sup>58</sup> 30 days for ipilimumab,<sup>80,81</sup> 14 days for lurbinectedin,<sup>84</sup> 10 days for a nivolumab vial with a Spike device,<sup>96</sup> 14 days for omacetaxin,<sup>97</sup> 7 days for paclitaxel albumin,<sup>101</sup> 14 days for pembrolizumab,<sup>102,103</sup> 28 days for pemetrexed diarginine,<sup>105</sup> 14 days for pevonedistat,<sup>107</sup> and 21 days for trabectedin in a glass vial.<sup>113</sup>

#### 3.4. Stability studies of partially used vials

For 11 drugs (bevacizumab, cabazitaxel, cetuximab, durvalumab, ipilimumab, nivolumab, paclitaxel albumin, pemetrexed diarginine, pevonedistat, rituximab, trastuzumab), stability data for vials equipped with a Spike device are available in the literature. These data mean that leftover vials can be reused over several days, rather than discarded at the end of the activity.

#### 3.5. New information for drugs present in the second edition

Some drugs received new information (azacitidine, bleomycin, busulfan, cisplatin, cytarabine, daunorubicine, dexrazoxane, epirubicine, etoposide, idarubicine, irinotecan, methotrexate, trastuzumab).

This new information concern the following:

- Stability in a new container
  - O Polyolefin infusion bags: 28 days for cisplatin,<sup>29</sup> 14 days for daunorubicine,<sup>51</sup> 84 days for irinotecan,<sup>29</sup> 28 days for methotrexate,<sup>88</sup> and 76 days for trastuzumab.<sup>115</sup>
  - Polypropylene syringes: 30 hours for busulfan<sup>24</sup> and 5–28 days depending on the concentration for cytarabine.<sup>44</sup>
- Stability at high concentration for chemoembolization: epirubicine at 8.33 mg/mL<sup>60</sup> and idarubicine at 4 mg/mL.<sup>76</sup>
- Stability at lower concentration than SmPC: 1 mg/mL for dexrazoxane.<sup>53</sup>
- Stability at higher concentration than SmPC to allow smaller volumes of infusions for etoposide.<sup>64</sup>

#### 4. Conclusion

As previously stated in the previous update, these new recommendations have to be taken into consideration only if the preparation is made according to the Good Manufacturing Practices in classified rooms. Biological safety cabinets or isolators have to be used for production, and the preparation process has to be validated to prove the sterility of the syringes or infusions.

These new stability will allow an optimization of preparation conditions, facilitate the preparation in advance of standardized doses and the savings savings of medicine.

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